

## **SPECIFICATION SHEET**

**VERSION** 3,00 **VERSION DATE** 19/09/22 **PRINT DATE** 16/08/24

PRODUCT ORANGE OIL COLORLESS

**APPLICATIONS** Industrial raw material not intended for direct use.

IUPAC NAME SWEET ORANGE OIL
PLANT OF ORIGIN Citrus sinensis (L.) Osbeck

PART OF THE PLANT FRUIT PEELS

SYNONYMS ORANGE OIL, SPANISH COLORLESS

CAS 8028-48-6
CAS 2 8008-57-9
EINECS 232-433-8

**FEMA** 2825

TARIFF NUMBER 3301121000

FOOD GRADE CERTIFICATE AVAILABLE ON REQUEST

**REACH REGISTRATION NO.** 01-2119493353-35

## **SPECIFICATIONS**

ASPECT AT 20°C CLEAR MOBILE LIQUID

COLOUR COLORLESS

**ODOUR** CITRIC, FRESH, SWEET, JUICY

**TASTE** AROMATIC

**DENSITY AT 20°C (g / ml)** 0,835 - 0,850

DENSITY 25/25

**REFRACTIVE INDEX nD20** 1,4650 - 1,4750

REFRACTIVE INDEX nD25

**OPTICAL ROTATION (°)** 85,00 / 115,00

**BOILING POINT (°C)** 176 - 180

MELTING POINT (°C)

**FLASH POINT (°C)** 47,00

ASSAY (% GC) LIMONENE: APPROX. 95%

ACID VALUE (mg KOH/g)

SOLUBILITYINSOLUBLE IN WATERVAPOUR PRESSURENOT DETERMINEDOTHER SOLUBILITIESSOLUBLE IN ETHANOL

OTHER TECHNICAL DATA 100% PURE AND NATURAL PRODUCT

## STABILITY AND STORAGE

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

KEEP BETWEEN 0-5°C. PURGE HEADSPACE WITH NITROGEN.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS.

THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.