

## **SPECIFICATION SHEET**

<b>VERSION</b> 2,00	<b>VERSION DATE</b> 19/09/22	PRINT DATE	15/01/25
PRODUCT APPLICATIONS IUPAC NAME PLANT OF ORIGIN PART OF THE PLANT SYNONYMS	LEMON WATER PHASE (LEMON AROMA) Industrial raw material not intended for direct use. OILS, LEMON, TERPENE-FREE Citrus limonum (L). Burm. f. FRUIT LEMON OIL TERPENELESS		
CAS CAS 2 EINECS	68648-39-5 - -		
FEMA TARIFF NUMBER	2626 3301131000		
FOOD GRADE CERTIFIC	······································	for this product.	

## **SPECIFICATIONS**

COLOURCOLORLESSODOURLEMONTASTE-DENSITY AT 20°C (g / ml)0,983- 0,993DENSITY 25/25-REFRACTIVE INDEX nD201,3320- 1,3400REFRACTIVE INDEX nD25-OPTICAL ROTATION (°)0,01/ 0,15BOILING POINT (°C)-FLASH POINT (°C)49,00ASSAY (% GC)-ACID VALUE (mg KOH/g)-SOLUBLITYSOLUBLE IN WATERVAPOUR PRESSURE728 (20° ⊂ mmHg)	ASPECT AT 20°C	CLEAR MOBILE LIQUID
TASTE   0,983   - 0,993     DENSITY 25/25   -     REFRACTIVE INDEX nD20   1,3320   - 1,3400     REFRACTIVE INDEX nD25   -     OPTICAL ROTATION (°)   0,01   / 0,15     BOILING POINT (°C)   -     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°L mmHg)	COLOUR	COLORLESS
DENSITY AT 20°C (g / ml)   0,983   - 0,993     DENSITY 25/25   -     REFRACTIVE INDEX nD20   1,3320   - 1,3400     REFRACTIVE INDEX nD25   -     OPTICAL ROTATION (°)   0,01   / 0,15     BOILING POINT (°C)   -     FLASH POINT (°C)   -     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	ODOUR	LEMON
DENSITY 25/25   -     REFRACTIVE INDEX nD20   1,3320   - 1,3400     REFRACTIVE INDEX nD25   -     OPTICAL ROTATION (°)   0,01   / 0,15     BOILING POINT (°C)   -     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	TASTE	
REFRACTIVE INDEX nD20   1,3320   - 1,3400     REFRACTIVE INDEX nD25   -     OPTICAL ROTATION (°)   0,01   / 0,15     BOILING POINT (°C)   -     MELTING POINT (°C)   -     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	DENSITY AT 20°C (g / ml)	0,983 - 0,993
REFRACTIVE INDEX nD25   -     OPTICAL ROTATION (°)   0,01 / 0,15     BOILING POINT (°C)   -     MELTING POINT (°C)   -     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	DENSITY 25/25	-
OPTICAL ROTATION (°)   0,01 / 0,15     BOILING POINT (°C)   -     MELTING POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	<b>REFRACTIVE INDEX nD20</b>	1,3320 - 1,3400
BOILING POINT (°C)-MELTING POINT (°C)49,00FLASH POINT (°C)49,00ASSAY (% GC)-ACID VALUE (mg KOH/g)-SOLUBILITYSOLUBLE IN WATERVAPOUR PRESSURE728 (20°C mmHg)	<b>REFRACTIVE INDEX nD25</b>	-
MELTING POINT (°C)   49,00     FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	<b>OPTICAL ROTATION (°)</b>	0,01 / 0,15
FLASH POINT (°C)   49,00     ASSAY (% GC)   -     ACID VALUE (mg KOH/g)   -     SOLUBILITY   SOLUBLE IN WATER     VAPOUR PRESSURE   728 (20°C mmHg)	BOILING POINT (°C)	-
ASSAY (% GC) -   ACID VALUE (mg KOH/g) -   SOLUBILITY SOLUBLE IN WATER   VAPOUR PRESSURE 728 (20°C mmHg)	MELTING POINT (°C)	
ACID VALUE (mg KOH/g) -   SOLUBILITY SOLUBLE IN WATER   VAPOUR PRESSURE 728 (20°C mmHg)	FLASH POINT (°C)	49,00
SOLUBILITY SOLUBLE IN WATER   VAPOUR PRESSURE 728 (20°C mmHg)	ASSAY (% GC)	-
VAPOUR PRESSURE728 (20°C mmHg)	ACID VALUE (mg KOH/g)	-
	SOLUBILITY	SOLUBLE IN WATER
OTHER SOLUBILITIES	VAPOUR PRESSURE	728 (20ºC mmHg)
	OTHER SOLUBILITIES	

OTHER TECHNICAL DATA

CONTAINS ALCOHOL: 5-6% - PEROXIDE INDEX < 20 mmol/L

## **STABILITY AND STORAGE**

KEEP IN TIGHTLY CLOSED CONTAINER IN A COOL AND DRY PLACE, PROTECTED FROM LIGHT. WHEN STORED FOR MORE THAN 24 MONTHS, QUALITY SHOULD BE CHECKED BEFORE USE.

PURGE HEADSPACE WITH NITROGEN.

WE BELIEVE THE ABOVE INFORMATION TO BE CORRECT BUT WE DO NOT PRESENT IT AS ALL INCLUSIVE AND AS SUCH SHOULD BE USED AS A GUIDE. IT IS THE SOLE RESPONSIBILITY OF THE RECEIVER OF OUR PRODUCT TO COMPLY WITH EXISTING REGULATIONS AND INSTRUCTIONS.

THIS PRODUCT HAS NOT BEEN FILTERED DUE TO TECHNICAL REASONS. WE RECOMMEND NOT TO USE IT UNLESS FILTERED WHEN USED AS A RAW MATERIAL IN FOOD INTENDED FOR FINAL CONSUMERS.